



DESIGN <i>max</i>	DRAWN BY <i>max</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>KE</i>	APPROVED <i>KS</i>	DRAWING NO. DEO 9098	REV. A SHEET 1 OF 1
DATE 98.01.14		TITLE 206B GHW MODIFICATION	SCALE 1:3
A	98.01.14	NEW ISSUE	

RELEASED
98/01/28 DS

DART ENGINEERING ORDER

TO AMEND DRAWING D2650 REV. C
FOR D2650-1 AND D2650-3 ONLY

DO NOT WELD D2649 SPACERS IN THE 2 SETS OF HOLES
DIRECTLY IN FRONT OF THE AFT SADDLE HOLES. THESE HOLES
SHOULD BE FINISHED AS FOLLOWS:

- 1) DRILL HOLES TO $\phi 0.500$ (4 PLACES)
- 2) REMOVE OUTER RIDGE AS INDICATED TO LEAVE MAX
SKIDTUBE DIAMETER OF 3.150
- 3) LOCATE D2737-041 STUDS (4 REQ'D) IN PLACE, SEALING
COMPLETELY UNDERNEATH WITH SIKAFLEX 241
- 4) TRANSFER DRILL $\phi 0.125$ TO SKIDTUBE
- 5) INSTALL CR3213-4-3 RIVETS (16 REQ'D)

NOTE: STEPS 3), 4), AND 5) SHOULD BE COMPLETED AFTER
POWDER COAT.

